

General Accessories Hardware

Heavy Duty Door Clamping Hardware



- Replacement hardware for use on all 1418 and 1447 Series enclosures.
- · Formed heavy gauge stainless steel clamp with stainless steel hardware.

1481HC18

· Sold in sets of two.



Junction Box Padlock Kit

- · Field installed kit requires drilling of only 4 holes
- Compatible with 1414 Series junction boxes.
- Only available in 316 Stainless Steel.
- · Sold Individually.

Part No.

Box Clamp

Installation Instructions provided

Quick Release Junction

14PLKS16

Quick Release Clamp



- · Provides fast access to conventional screw clamp type enclosures.
- Installs on clamp bracket in place of • screw on 1418, 1418N4, 1447N4, and 1422N4 Series enclosures.

1418QR

- Entire assembly is stainless steel.
- Set of two.

Part No.

Door Clamping Hardware





- Replacement hardware for use on 1414, 1485, 1486, and 1487 Hammond enclosures.
- · Formed heavy gauge stainless steel.
- Set of two





- · Installs easily on standard clamp bracket allowing for guick access.
- · Compatible with 1414 Series junction boxes. Also 1485 Series wireway and 1486 trough.
- Available in plated or stainless steel.
- · Sold Individually.

Part No.	Material
14QR	Plated Steel
14QRSS	304 SS
14QRS16	316 SS

Lifting or Pull Handles



- Chrome plated steel accessory • handles.
- Two 10-32 screws on 1427L, M, and N; 6-32 screws on 1427P and Q.
- · Additional sizes available. Consult factory.

Part No.	Mtg. Centers	Handle Diameter
1427L	7.00	0.375
1427M	5.25	0.375
1427N	3.50	0.375
1427P	2.81	0.250
1427Q	2.25	0.250

Technical references and CAD downloads available at www.hammondmfg.com



General Accessories Hardware

Handle Kits for Type 4 and 4X Enclosures



- Durable zinc die cast or stainless steel
- · Removable handle stop for clockwise / counter-clockwise operation
- · Textured powder coat Black finish on zinc cast handle
- Maintains NEMA rating of enclosure
- · Padlock "trigger" design for security requirements
- Optional key lock or defeater available
- Handle can be used on other Hammond enclosures as field installation or installed at factory ... contact Hammond

Part No.	Description	Material	NEMA Rating
MHK1	6" PADLOCKING 1PT. LATCH	Zinc	4
MHK2	6" PADLOCKING 3PT < 60"	Zinc	4
МНКЗ	6" PADLOCKING 3PT > 60"	Zinc	4
MHKD1	6" PADLOCKING DEFEATER 1PT LATCH	Zinc	4
MHKD2	6" PADLOCKING DEFEATER 3PT < 60"	Zinc	4
MHKD3	6" PADLOCKING DEFEATER 3PT > 60"	Zinc	4
MHKL1	6" KEYED PADLOCKING 1PT LATCH	Zinc	4
MHKL2	6" KEYED PADLOCKING 3PT < 60"	Zinc	4
MHKL3	6" KEYED PADLOCKING 3PT > 60"	Zinc	4
MHK1SS	6" SS PADLOCKING 1PT LATCH	316 SS	4X
MHK2SS	6" SS PADLOCKING 3PT LATCH < 60"	316 SS	4X
MHK3SS	6" SS PADLOCKING 3PT LATCH > 60"	316 SS	4X
MHKD1SS	6" SS PADLOCKING DEFEATER 1PT LATCH	316 SS	4X
MHKD2SS	6" SS PADLOCKING DEFEATER 3PT < 60"	316 SS	4X
MHKD3SS	6" SS PADLOCKING DEFEATER 3PT > 60"	316 SS	4X
MHKL1SS	6" SS KEYED PADLOCKING 1PT LATCH	316 SS	4X
MHKL2SS	6" SS KEYED PADLOCKING 3PT < 60"	316 SS	4X
MHKL3SS	6" SS KEYED PADLOCKING 3PT > 60"	316 SS	4X

430

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General Accessories

Hardware

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Latch Kits for Single Door Type 12 Enclosures

- Designed for field installation on most 1418 Series single door enclosures (does not fit 1418 J Series).
- Available with key locking, padlocking, and non-locking handles.
- Single point kits include a handle and latch cam.
- Three point kits include a handle, latch cam, latch rods and adjustable rod guides.
- Latch rod ends have rollers for easier door closing.
- All parts are plated or painted for corrosion resistance.



Non-Locking Handle	Handle Rotation	Locking Handle	Handle Rotation	"Tee" Locking Handle	Description
AHK1	clockwise	AHKL1	counter clockwise	THK1	1 point latch
AHK2	clockwise	AHKL2	counter clockwise	THK2	3 point latch 48" and under
AHK3	clockwise	AHKL3	counter clockwise	THK3	3 point latch 60" and over

Padlocking Handle	Locking & Padlocking Handle	Description
PHK1	PHKL1	1 point latch
PHK2	PHKL2	3 point latch 48" and under
PHK3	PHKL3	3 point latch 60" and over



Lock Kit for NEMA 1 Enclosures



N1JLK



- Installs in place of the existing slotted latch, or in cutout hole provided.
- Reversible cam position for other applications.
- Maintains NEMA1 rating.

Part No.	Fits Enclosure Series
1427LKN1	1420, N1A
N1JLK	N1J, CHKO, N1WS, N1WF



Lock Kit for 1418 Type 4 and 12 Enclosures

- Designed for installation on most 1418 Series single door enclosures (does not fit 1418 J Series).
- Requires a drilled or punched hole to receive cylinder lock.
- Internal "0" ring provides dust and water tight construction.
- Maintains NEMA rating.

Technical references and CAD downloads available at www.hammondmfg.com

Part No.

1427LKN4

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General Accessories Hardware



Part No. Description 1421 pkg. of 4 screws & 4 washers

 142110
 pkg. of 10 screws & 10 cup washers

 142125
 pkg. of 25 screws & 25 cup

washers

Nickel plated 10-32 x 0.63" combo slot, Phillips oval countersunk head screws with steel cup washers.



Part No. Description

1421B pkg. of 4 screws & 4 washers

Nickel plated 10-32 x 0.5" thumb screws with nylon washers for captivating panels up to 0.09" thick. Head is 0.62" diameter x 0.37" high.



Part No.Description1421Apkg. of 4 screws & 4
washers1421A10pkg. of 10 screws & 10 cup
washers1421A25pkg. of 25 screws & 25 cup
washers

Nickel plated 10-32 x 0.63" combo slot, Phillips oval countersunk head screws with plastic cup washers.



Part No. Description 1421B2 pkg. of 2 screws, nuts &

washers

Polished stainless steel ^{1/4}-20 x 0.87" thumb screws with nylon washers and steel nuts for captivating panels up to 0.4" thick. Head is 0.68" diameter x 0.25" high.



 Part No.
 Description

 1421A10B
 pkg. of 10 screws

 1421A25B
 pkg. of 25 screws

 1421A100B
 pkg. of 100 screws

 1421A500B
 pkg. of 500 screws

Nickel plated 10-32 x 0.63" combo slot, Phillips oval countersunk head screws.



 Part No.
 Description

 1421D
 pkg. of 25 screws

 1421D100
 pkg. of 100 screws

 1421D500
 pkg. of 500 screws

Zinc plated 10-32 x 0.5" slotted pan head screws.



 Part No.
 Description

 1421A25W
 pkg. of 25 cup washers

 1421A100W
 pkg. of 100 cup washers

 1421A500W
 pkg. of 500 cup washers

Black plastic cup washers for countersunk 10-32 screws.



 Part No.
 Description

 1421E25W
 pkg. of 25 washers

 1421E100W
 pkg. of 100 washers

 1421E500W
 pkg. of 500 washers

 1421E1000W
 pkg. of 1000 washers

Nickel plated metal cup washers for countersunk 10-32 screws.

Technical references and CAD downloads available at www.hammondmfg.com All dimensions in inch

All dimensions in inches unless specified otherwise

Hardware

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General Accessories



 Part No.
 Description

 1421N25
 pkg. of 25 clip nuts

 1421N100
 pkg. of 100 clip nuts

 1421N250
 pkg. of 500 clip nuts

 1421N1000
 pkg. of 1000 clip nuts

10-32 clip nuts for all panel rails and most other mounting positions. Has the holding strength of a standard 10-32 nut.



Part No. Description

 1421NP25
 pkg. of 25 clip nuts

 1421NP100
 pkg. of 100 clip nuts

 1421NP250
 pkg. of 500 clip nuts

 1421NP1000
 pkg. of 1000 clip nuts

Zinc plated 10-32 clip nuts. 10-32 clip nuts for all panel rails and most other mounting positions. Has the holding strength of a standard 10-32 nut.



Part No.Description1421F25pkg. of 25

Stainless steel 10-32 x 1.25" Phillips oval countersunk head (the extra length is necessary for **raised** panels).



 Part No.
 Description

 1421K25
 pkg. of 25 screws & nuts

 1421K100
 pkg. of 100 screws & nuts

Zinc plated ${}^{1/_4}$ -20 x 0.5" slotted round head screws with captive star washer nuts. Supplied with all panel rails and racks.

General Accessories



Part No.Description1463Spkg. of 3

 $^{3/_{8}}$ -16 spring loaded nuts and $^{3/_{8}}$ -16 x 0.75" bolts for "C" channels.



Part No. Description 1421S pkg. of 4

 $^{1/_4}$ -20 spring loaded nuts and $^{1/_4}$ -20 x 0.62" round head bolts for "C" channels.



UL/CSA Hardware Kits

- When used as instructed, kits maintain the UL/CSA Type rating of Hammond enclosures which unapproved hardware will not.
- Screws require hex driver making them virtually tamper proof.
- Kit includes 50 stainless steel screws, sealing washers and nuts with one hex driver per kit.
- Offered in 8-32, 10-32 and ¼-20 at various lengths.

Part No.	Description
1421N4AA50	8-32 x ½" Kit
1421N4AB50	8-32 x 1" Kit
1421N4BA50	10-32 x ½" Kit
1421N4BB50	10-32 x 1" Kit
1421N4CA50	1⁄4-20 x 5/8" Kit
1421N4CB50	1⁄4-20 x 1" Kit

Technical references and CAD downloads available at www.hammondmfg.com



General Accessories Hardware



- Maintains NEMA, UL and CSA 12, 4 and 4X ratings.
- 4 and 4X ratings.
 Square and triangle inserts provide extra security since standard screw drivers cannot open.
 Keys sold separately from inserts.

mats, as we	ll as slotted.
Part No.	Description
2SQI7	7mm square insert, black
2SQK7	7mm square key, fits 2SQI7
2TRI7	7mm triangle insert, black
2TRK7	7mm triangle key, fits 2TRI7
2SLI	Slotted insert, black





2WKI



2SSQTR

Replacement Quarter Turn Assemblies

- Field installable.
- Interchangeable with standard quarter turn latches on Eclipse or Eclipse Junior series.
- Maintains NEMA, UL and CSA ratings as noted.

Part No.	Description	Series used with	Material	NEMA Rating
EQTRL ¹	Locking Qtr Turn	Swing Panel/	Zinc Die/	n/a
		Frame	Chrome	(internal use only)
2QTR	Slotted Qtr Turn	Eclipse	Zinc Die/Black	12, 4,
2SSQTR	Slotted Qtr Turn	Eclipse	Stainless steel	12, 4, 4X
2WKL	Wing knob lock	Eclipse	Zinc Die/Black	12, 4,
2QPL	Padlockable Qtr Turn	Eclipse	Zinc Die/Black	12, 4,
EJQTR	Slotted Qtr Turn	Eclipse Junior	Zinc Die/Black	12, 4
EJSSQTR	Slotted Qtr Turn	Eclipse Junior	Stainless Steel	12, 4, 4X

¹ For use with Swing Frame/Panel.



- For use with EN4SD Series Enclosures.
- Padlock adaptor fits directly over the slotted quarter turn preventing access.
- 14 gauge 304 stainless steel.
- · Stainless steel mounting hardware provided
- Once installed, the bolts cannot be removed without the door open.
- Easy installed in the field.
- Padlock not included.
- Maintains UL/CSA Type 4, 4X rating.

Part No. EPA

Technical references and CAD downloads available at www.hammondmfg.com

All dimensions in inches unless specified otherwise

Hardware

Canada: 519.822.2960 or 905.456.3770 USA: 716.630.7030 Data



General Accessories

Hardware



Eclipse Junior Padlock Adaptor

- Padlock adapter fits directly over the slotted quarter turn preventing access.
- 2mm thick 14 gauge stainless steel.
- Stainless steel mounting hardware provided.
- Once installed, the bolts cannot be removed without the door open.
- Easy installed in the field.
- Padlock not included.
- Maintains UL/CSA Type 4, 4X rating.

Part No. EJPA



Hardware



Eclipse Junior Wing Knob

- For use with EJ Series only.
- · Installs in place of the standard quarter turn lock.
- Internal "O" ring provides dust and water tight construction.
- Zinc Diecast/Black.
- Maintains UL/CSA Type 12 rating.

Part No.

EJWKL



Oil Tight Hole Plugs

- Designed to seal unused pushbutton holes, conduit openings and knockout holes against dust, oil and water.
- Standard Pushbutton size is 30.5mm

Steel Hole Plugs

- Available in 12 sizes.
- Finished in gray.
- Oil resistant gasket.
- Secured with an 8-32 x .55" threaded stud and plated wing nut.

Stainless Steel Hole Plugs

- Available in 8 sizes.
- Finished in brushed natural stainless finish.
- Oil resistant gasket.
- Secured with an 8-32 x .55" threaded stud and plated wing nut.

Hole Plugs - Steel

Part No.	Description	Diameter
HP22	22mm Pushbutton	1.22
HP50	.5" Conduit	1.38
HP75	.75" Conduit	1.63
HPB	Std. Pushbutton	1.75
HP100	1" Conduit	1.88
HP125	1.25" Conduit	2.25
HP150	1.5" Conduit	2.50
HP200	2" Conduit	3.00
HP250	2.5" Conduit	3.50
HP300	3" Conduit	4.14
HP350	3.5" Conduit	4.66
HP400	4" Conduit	5.19

Hole Plugs - Stainless Steel

Part No.	Description	Diameter
HP22SS	22mm Pushbutton	1.22
HP50SS	.5" Conduit	1.38
HP75SS	.75" Conduit	1.63
HPBSS	Std. Pushbutton	1.75
HP100SS	1" Conduit	1.88
HP125SS	1.25" Conduit	2.25
HP150SS	1.5" Conduit	2.50
HP200SS	2" Conduit	3.00

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