SSAC 1.5mm-travel, with External Knob Type

1.5mm-travel horizontal type with external type knob





■ Typical Specifications

Ite	ms	Specifications		
Rating (max.)/(mi	n.) (Resistive load)	1mA 5V DC/50μA 3V DC		
Contact resistand (Initial performand	-	100 m Ω max./ 200 m Ω max.		
Operating force		2-position	3-position	
Operating force	Operating force		a, c → b 2±1.5N b → a, c 2.5±1.5N	
Operating life	Without load	10,000 cycles		
Operating life	With load	10,000 cycles (1mA 5V DC)		

Product Line

Travel	Actuator	Actuator	Poloc	Positions	Mounting	Changeover	Soldering	Minimum ord	er unit (pcs.)	Product No.	Drawing
(mm)	direction	length (mm)	FUIES	FUSILIUIIS	method	timing	ming Soldering Japan Export	Floudet No.	No.		
1.5 Horizontal 3.2	3.2	9	2 Proc	Press-in	Non shorting		1.600	8.000	SSAC120100	1	
	5 Horizontal 3.2 2 3	3	1 1635-111	Not specified	Manual, Dip	1,600	0,000	SSAC120200	2		

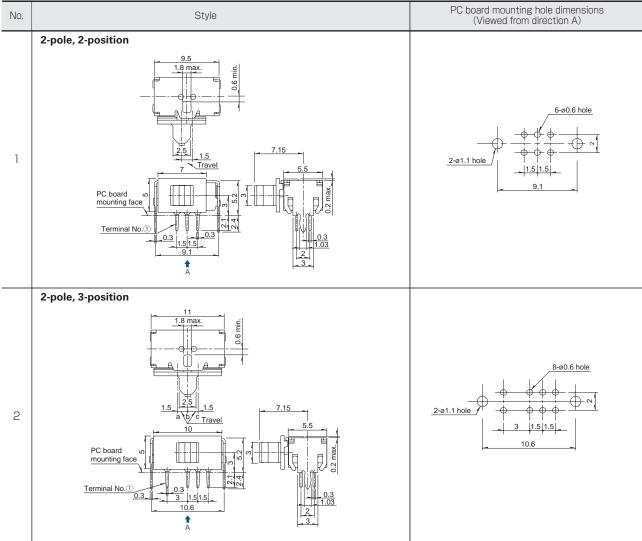
Packing Specifications

Bulk

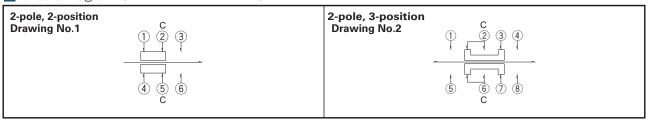
Number of pa	Export package measurements		
1 case /Japan	1 case /export packing	(mm)	
1,600	8,000	400×270×290	



Dimensions



■ Circuit Diagram (Viewed from Direction A)



Jse Type	size
General Use Typ	Big size

	Series		SSSS2*	SSSS9	SSAC	SSSF	SSSU	
Photo								
Actuat		Horizontal	•	•	•	•	•	
direction	on	Vertical	•	•	_	•	•	
		1-2	•	•	_	•	•	
		1-3	•	•	_	•	•	
		1-4	•	_	_	_	_	
Poles-pos	itions	2-2	•	•	•	•	•	
		2-3	•	•	•	•	•	
	2-4		•	_	_	_	_	
		4-2	_	_	_	•	•	
Ti	ravel (mm))	2	2	1.5	2	3	
Operating	temperat	ure range	-40℃	to +85℃	-10℃ to +60℃	-40℃ t	:o +85°C	
Aut	comotive u	se	_	_	_	_	_	
	Life cycle		** 3	*3	*3	*3	2	
	iting (max sistive loa		0.3A 6V DC	0.1A 12V DC	1mA 5V DC	0.1A 30V DC		
	ating (min. sistive loa		50μA 3V DC	1mA 5V DC		50μA 3V DC		
		ating life out load	10,000 cycles 100mΩ max.*	10,000 cycles 60mΩ max.	10,000 cycles	10,000 cycles 45m Ω max.		
Durability	Operating life with load Load: as rating		10,000 cycles 130mΩ max.*	10,000 cycles 80mΩ max.	200mΩ max.			
		contact stance	70mΩ max.	30mΩ max.	100mΩ max.	25m(Ω max.	
Electrical performance	Insulation	n resistance		IΩ min. IV DC	100MΩ min. 100V DC	100MΩ mi	n. 500V DC	
	Voltage proof			IV AC minute	100V AC for 1minute	500V AC	for Iminute	
	Termina	al strength	3N for	lminute		5N for 1minute		
Mechanical performance	Actuator	Operating direction	20N	30N	- 5N	ات	ON	
	strength	Pulling direction]	ON	JIV	31	N IC	
	Cold		-20℃ 500h	-40°C 500h	-20℃ 96h	-40℃	500h	
Environmental performance	Dry heat		85°C	500h	85℃ 96h	85°C 500h		
	Damp heat		60°C, 90 to	60°C, 90 to 95%RH 500h		60°C, 90 to 95%RH 500h		
	Page		85	90	96	98 102		

Slide Switches Soldering Conditions

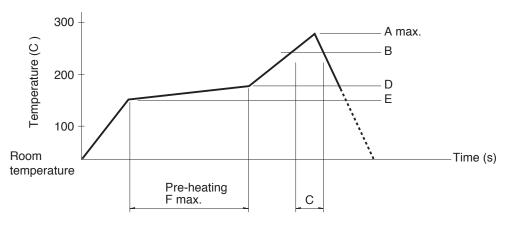
- 1. * Operating life for SSSS213202 is 100 cycles.
- 2. Indicates applicability to all products in the series.

Example of Reflow Soldering Condition

- 1. Heating method: Double heating method with infrared heater.
 2. Temperature measurement: Thermocouple ϕ 0.1 to 0.2 CA (K) or CC (T) at soldering portion (copper foil surface). A heat resisting tape should be used for fixed measurement.

Slide Switches / Soldering Conditions

3. Temperature profile



Series (Reflow type)		A (℃) 3s max.	B (℃)	C (s)	D (°C)	E (℃)	F(s)	
	Vertical	1-pole, 3-position						
SSSS2 Horizontal	1-pole, 2-position 1-pole, 3-position 2-pole, 3-position	260	230	40	180	150	120	
	Vertical	1-pole, 2-position	250					
SSAG, S	SSAG, SSAJ, SSAL, SSSS8, SSS7		260					

Notes

- 1. The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the PC board's material, size, thickness, etc. The above-stated conditions shall also apply to switch surface temperatures.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

Reference for Hand Soldering

Series	Soldering temperature	Soldering time	
SSSF, SSSU	350±10℃	3+1/0s	
SSSS2	350±10°C	4s max.	
SSSS9	350±10°C	3s max.	
SSAG, SSAJ, SSAL	350±5℃	3s max.	
SSSS8	330±5℃	3s max.	
SSSS7	320±5℃	3s max.	
SSAC	300±10℃	2s max.	

■ Reference for Dip Soldering

(For PC board terminal types)

Series	Ite	ms	Dip soldering		
Jelles	Preheating temperature	Preheating time	Soldering temperature	Duration of immersion	
SSSS2	100°C max.	60s max.	260±5℃	3±1s	
SSSS9	120°C max.	60s max.	260±5℃	5+0/-1s (2 times)	
SSSF, SSSU	100°C max.	60s max.	260±5℃	10±1s/5±1s	
SSAC	100°C max.	60s max.	260±5℃	5±1s	



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