Compact Two-way Operation Type **SPVM**

2.8×3.5×height 1.5mm compact detector switch detects from both vertical and horizontal directions







■ Typical Specifications

Ite	ms	Specifications		
Rating (max.)/(mi (Resistive load)	n.)	1mA 5V DC / 50μA 3V DC		
Contact resistand (Initial /After oper	~	2Ω max. / 5Ω max.		
Operating force		0.4N max.		
Operating life	Without load	50,000cycles		
	With load	50,000cycles (1mA 5V DC)		

Product Line

Poles Positions Terminal type		Terminal	Frame	Location lug	Minimumorder unit (pcs)		Product No.	
		type	Traine	Locationing	Japan	Export	i ioductivo.	
1	1 1	For PC board	Without terminal	With	2,000	12,000	SPVM110100	
	(Reflow)	Without terminal	Without	3,000	12,000	SPVM110200		

Packing Specifications

Taping

Number of packages (pcs.)			Tape width (mm)	Export package measurements	
1 reel 1 case /Japan 1 case /		1 case /export packing	` ′	(mm)	
3,000	6,000	12,000	16	417×409×139	

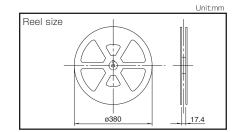


Photo
Style
PC board mounting hole and land dimensions (Viewed from direction A)

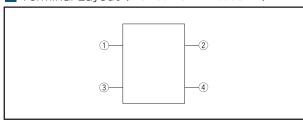
With boss

Terminal No.0 2.8 0 1.5 0 1

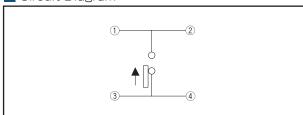
Note

Dimensions drawing is for type with location lugs.

Terminal Layout (Viewed from Direction A)



Circuit Diagram



List of Varieties

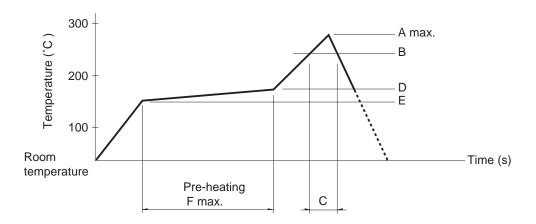
		General-purpose Type							
Series		SPVS	SPVN	SPVT	SPVM	SPVR	SPVE		
I	Photo					1			
Operation type				Two-way			One-way		
	W	3.5	3.8	5.6	2.8	3.6	3.4		
Dimensio (mm)	ins D	3.3	3.6	4.7	3.5	4.2	3		
()	Н		1	1.9	1.5	1.2	2.3		
Operating to	emperature range			-40℃ to +85℃			-10℃ to +60℃		
Autor	notive use	•	•	•	•	•	_		
Life cycl	e (availability)	*3	*3	★3	*3	*3	* 3		
Poles	/ Positions			1.	/1				
Rating (max.) (Resistive load)		1mA 5V DC		50mA 20V DC	1mA 5V DC		0.1A 30V DC		
Rating (min.) (Resistive load)		50μA 3V DC		100μA 3V DC	50μA 3V DC	100μA 3V DC	50μA 3V DC		
Operating life without load		50,000cycles 5Ω max.		100,000cycles 1Ω max.	$50,000$ cycles 5Ω max.		50,000cycles 1Ω max.		
Durability	Operating life with load Rating (max.) (Resistive load)	50,000cycles 5Ω max.		100,000cycles 1Ω max.	50,000cycles 5Ω max.		50,000cycles 1Ω max.		
	Initial contact resistance	2Ω max.		500mΩ max.	2Ω max.	3Ω max.	500mΩ max.		
Electrical performance	Insulation resistance	100MΩ min. 100V DC							
	Voltage proof	100V AC for 1 minute							
Mechanical	Terminal strength		0.5N for 1minute		1N for 1minute	0.5N foi	r Iminute		
performance	Actuator strength	5N		10N	5N	2N	5N		
	Cold			-40°C 96h			-20℃ 96h		
Environmental performance	Dry heat	85°C 96h					1		
	Damp heat	40°C, 90 to 95%RH 96h							
Opera	ation force	0.35	N max.	0.4N	0.4N max.		0.3N max.		
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Note

Indicates applicability to all products in the series.

Example of Reflow Soldering Condition

- 1. Heating method: Double heating method with infrared heater.
 2. Temperature measurement: Thermocouple ϕ 0.1 to 0.2 CA (K) or CC (T) at soldering portion (copper foil surface).
 A heat resisting tape should be used for fixed measurement.
- 3. Temperature profile



Series (Reflow type)	A (℃) 3s max.	B (℃)	C (s)	D (°C)	E (℃)	F(s)
SPPB	250					
SPVE						
SPVL						
SPVM						
SPVN						
SPVR	260	230	40	180	150	120
SPVS						
SPVT						
SSCM						
SSCQ						
SPVQC	250					

Notes

- 1. The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, surface depending on the PC board's material, size, thickness, etc. The above-stated conditions shall also apply to switch surface temperatures.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

■ Reference for Hand Soldering

Series	Soldering temperature	Soldering time	
SPVS, SPVN, SPVT, SPVM, SPVR, SPVE, SSCQ, SSCM, SPVL, SSCT, SPVQC	350±5℃	3s max.	
SPVQ3, SPVQ6, SPVQ7, SPVQ8, SPVQ9, SSCN, SPVQA	300±10℃	3+1/0s	
SPPB (Reflow)	300±5℃	5s max.	
SSCF, SPPB (For Lead, Dip)	350±10℃	3+1/0s	

■ Reference for Dip Soldering

(For PC board terminal types)

	Ite	ms	Dip soldering		
Series	Preheating temperature	Preheating time	Soldering temperature	Duration of immersion	
SSCT, SPVQ3, SPVQ6, SPVQ7, SPVQ8, SPVQ9, SPVQA	100±10℃	60s max.	260±5℃	5±1s	
SPPW8, SPPB	100 ℃ max.	60s max.	255±5℃	5±1s	
SSCF	-	_	260±5℃	5±1s	

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