

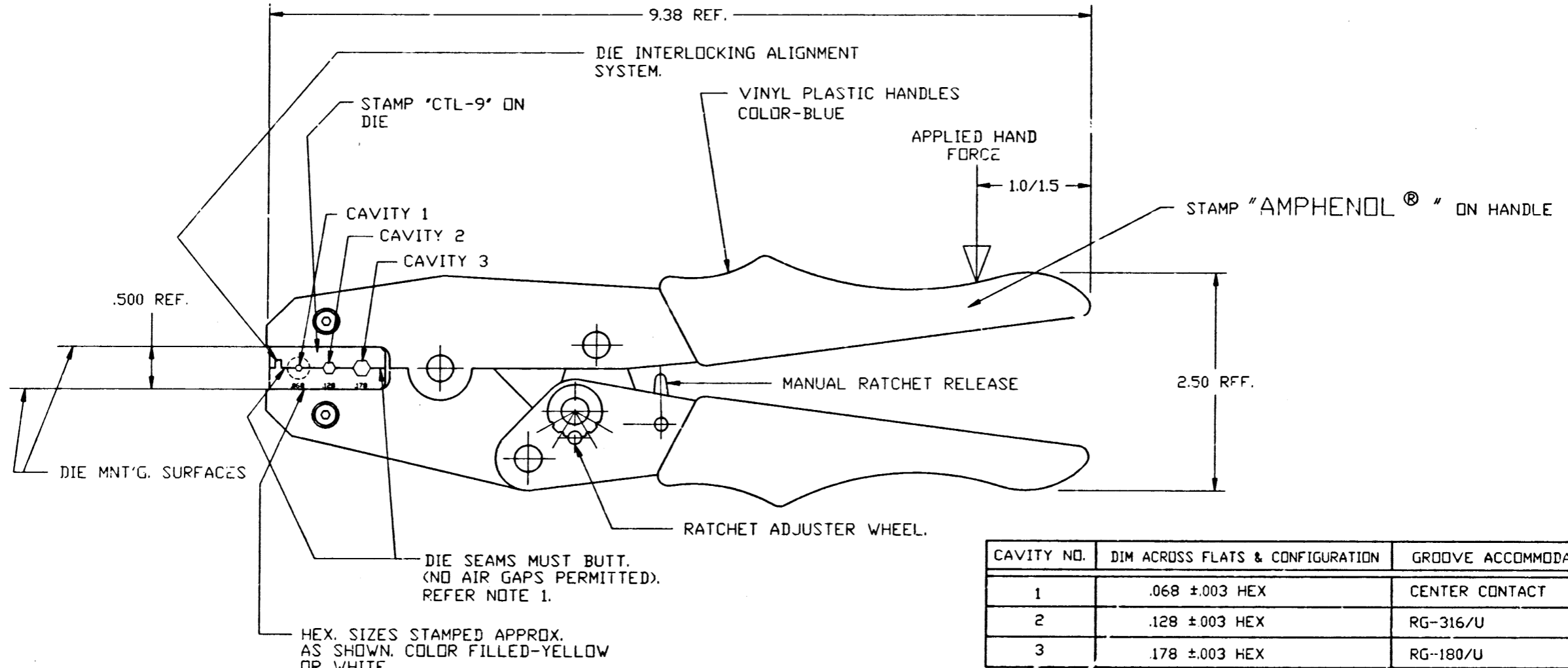
NOTES:

1. INITIAL TOOL SETTING REQUIREMENTS:

WITH DIES FIRMLY AFFIXED IN TOOL ON THE DIE MNT'G. SURFACES, CLOSE THE TOOL FULLY (UNTIL THE RATCHET RELEASES) WITH 25-35 LBS. HAND FORCE. THE DIES MUST BE 'BUTTED' (TOUCHING BOTH FRONT & REAR SURFACES). THE RATCHET ADJUSTER WHEEL SHOULD BE POSITIONED IN THE CENTER INDENT (± ONE INDENT POSITION).

- 2. NOTE: LABEL 999-419 MUST BE AFFIXED TO TOOL CONTAINER BOX.
- 3. DO NOT SCALE THIS DRAWING.
- 4. REMOVE ALL BURRS, BREAK SHARP EDGES AND CORNERS .005 MAXIMUM, UNLESS OTHERWISE SPECIFIED.
- 5. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE AFTER PLATING.

CTL-9		REVISIONS			
DRAWING NO.	REV	DESCRIPTION	DATE	ECO	APPR
THIRD ANGLE PROJ.	A	OFFICIAL ENG. RELEASE TO MFG.	3-10-95	40516	PB/



UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ARE: 2 PLACE DECIMAL ±.015 (0,381 mm)    3 PLACE DECIMAL ±.005 (0,127 mm)    ANGLES ± 1'	MATERIAL AS PURCHASED	DRAWN P. BRENZEL	DATE 3-7-95	TITLE QUICK CRIMP TOOL FOR SUB-MIN CRIMP CONNECTORS	<b>Amphenol!</b> Amphenol Corporation RF/Microwave Operations Danbury, Conn. U.S.A. 06810
	REFERENCE EAR 111-964642	ENGINEER <i>R. Vaccaro</i>	DATE 10/16/95		
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	SCALE: .75:1    SHEET 1 OF 1				