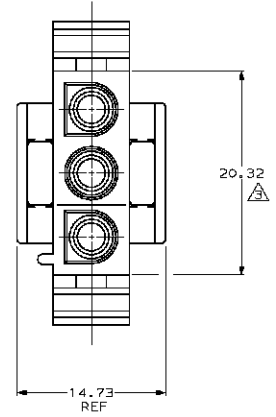
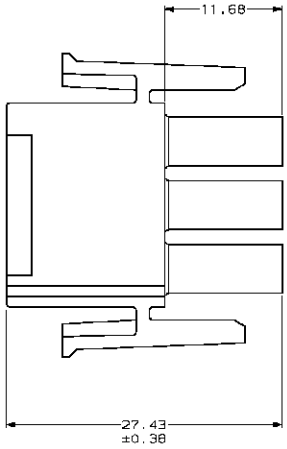
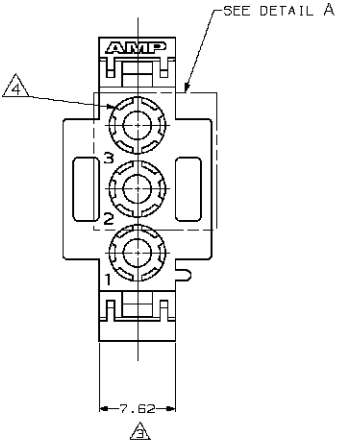
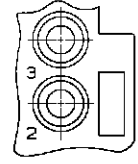
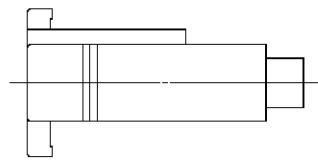


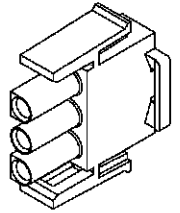
REVOLUTIONS		DATE	DRW	CHK
CM	53			
AK	REV PER EC	DL30-0007-97	2-12-97	JH RS



- MATES WITH APPROPRIATE UNIVERSAL MATE-N-LOK™ CAP OR HEADER.
 - SMALL NICKS ARE PERMITTED ON THE CIRCUIT TOWERS WHICH COULD INCREASE THE INITIAL HOUSING MATING FORCE BY UP TO 4.4 NEWTONS (1.0 LBS). NO INDIVIDUAL NICKED TOWER SHALL INCREASE THIS FORCE BY OVER 2.2 NEWTONS (.5 LBS).
- ⚠ DIMENSION INDICATED IS AS MOLDED. ADDITIONAL GROWTH DUE TO SUBSEQUENT MOISTURE ABSORPTION MAY OCCUR.
- ⚠ SIX RIBS EQUALLY SPACED, NO SPECIFIC ORIENTATION.



DETAIL A
OPTIONAL CONSTRUCTION



3-DIMENSIONAL MODEL
NTS

MM	IN
27.43	1.080
20.32	.800
14.73	.580
11.68	.460
7.62	.300
0.38	.015
0.13	.005
MM	IN

CONVERSION TABLE



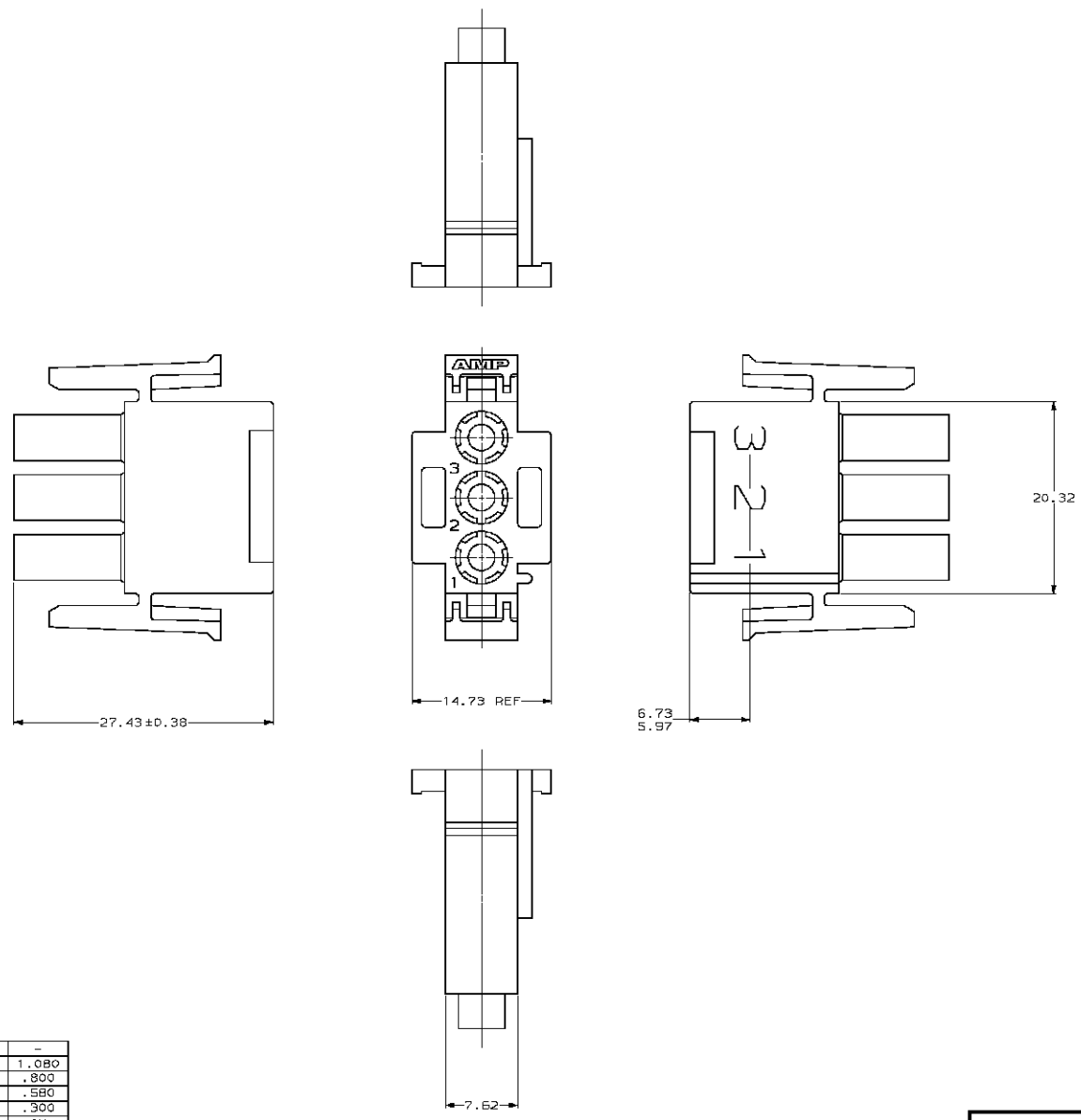
BLUE	1-480700-5
RED	1-480700-2
NATURAL	1-480700-0
COLOR	PART NUMBER

THIS DRAWING IS UNCONTROLLED UNLESS INDICATED OTHERWISE BY AMP INCORPORATED. ALL RIGHTS RESERVED.		R. VESTAL 1-18-97 R. SWING 1-18-97 J. W. PELE 1-18-97
DATE: 11-FEB-97 TIME: 11:21 AM USER: JH PLOTTER: HP-GL/PLT PLOT: 11-11-97	AMP INCORPORATED HARRISBURG, PA 17106-3608	PLUG 3 CIRCUIT, UNIVERSAL MATE-N-LOK™ 00779 ©-480700
CUSTOMER DRAWING	SCALE: 4:1	SHEET: 1 OF 2 CHK: AK

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 BY AMP INCORPORATED. ALL RIGHTS RESERVED.

CM	53	F	LW	DESCRIPTION	DATE	DR	APP
		-		SEE SHEET 1	-	-	-

1. STAMP NUMBERS 3.18 HIGH AT WIRE END OF HOUSING (12 POINT DAVID TYPE).
2. CHARACTERS TO BE POSITIONED ON HOUSING TO BE READ FROM WIRE END ONLY.
3. VIOLET, BLACK, BROWN, AND BLUE COLORED BLOCKS TO BE STAMPED WITH WHITE CHARACTERS. ALL OTHER COLORED BLOCKS TO BE STAMPED WITH BLACK CHARACTERS.



6.73	.265	-	-
5.97	.235	27.43	1.080
3.18	.125	20.32	.800
0.38	.015	14.73	.580
0.13	.005	7.62	.300
MM	IN	MM	IN

CONVERSION TABLE

METRIC

NATURAL		2-480700-0	
COLOR		PART NO	
AMP AHP Incorporated Harrisburg, PA 17105-2608		PLUG 3 CIRCUIT, UNIVERSAL MATE-N-LOK™ 00779 ©-480700	
CUSTOMER DRAWING		4.11 2 2 AK	